

The Making of Bottled Spring Water

Ed. Note: Sparkle Spring Water has its own natural spring and bottling plant on location.



1 Water flows from the natural spring.



2 The spring water is filtered several times.



3 The water is inspected by a Certified Plant Operator.



4 Preformed bottle blanks are fed into a hopper.



5 Bottle blanks travel to the blower which extrudes them into an 8-oz. or 16-oz. bottle.



6 Formed bottles exit the blower and are thoroughly washed.



7 The washed bottles are filled with spring water in a sterile environment.



8 Meanwhile, the labels are designed and printed.



9 Finished labels wait to be applied to the bottles.



10 Bottles travel through the label applicator and are placed into cases.



11 The cases are shrink-wrapped for stability.



12 Finished cases of bottled water await shipment.

And there you have it!